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## 1. General

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Prior to start up, we recommend to read these operating instructions carefully as we do not assume any liability for damages and operating troubles which result from the nonobservance of these operating instructions!

Any use beyond the applications described in these operating instructions is considered to be not in accordance with the product's intended purposes. The manufacturer is not to be held responsible for any damages resulting from this: the user alone bears the corresponding risk.

As to figures and indications in these operating instructions we reserve the right to make technical changes which might become necessary for improvements.

The copyright on these operating instructions is kept reserved to the company DELIMON. These operating instructions are intended for the erecting, the operating and supervising personnel. They contain regulations and drawings of technical nature which must not – completely or partially - be distributed nor used nor communicated to others without authorization for competition purposes.

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## 2. Safety

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These operating instructions contain fundamental instructions which are to be observed during erection, operation and maintenance. Therefore it is absolutely necessary for the fitter and the competent qualified staff/user to read these operating instructions before installation and start-up. The operating instructions must be available at all times at the place of use of the machine/system.

Not only the general safety instructions stated under this main point "safety" are to be observed, but also the other specific safety instructions stated under the other main points.

### 2.1 Identification of safety warnings in the operating instructions

The safety warnings contained in these operating instructions which, if not observed, may cause dangers to people, are specially marked with general danger symbols



safety sign according to DIN 4844, warning about a danger spot ,

in case of warning about electric voltage with



safety sign according to DIN 4844, warning about dangerous electric voltage.

In case of safety instructions which, if not observed, may cause damage to the machine and its function, the word

**ATTENTION**

is inserted.

Instructions that are directly attached to the machine, as for example

- rotational direction arrow
- identifications for fluid connections

must be observed at all events and maintained in a fully legible condition.

- Note: There is an increased skid risk in case of spilled/leaked out lubricants. They are to be removed at once properly.



Safety sign according to DIN 4844, warning about skid risk.

## 2. Safety (continuation)

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### 2.2 Personnel qualification and training

The operating, maintaining, inspecting and erecting personnel must have the appropriate qualification for such work. Area of responsibility, competence and supervision of the personnel have to be regulated by the user. If the personnel do not have the necessary knowledge, they have to be trained and given instructions. This can be effected, if necessary, by the manufacturer/supplier on behalf of the user of the machine. Furthermore, the user has to make sure that the contents of the operating instructions are fully understood by the personnel.

### 2.3 Dangers in case of nonobservance of the safety instructions

The nonobservance of the safety instructions may result in hazards to persons, to the environment and to the machine. The nonobservance of the safety instructions may lead to the loss of any claims for damages.

In detail, the nonobservance may for instance lead to the following hazards:

- Failure of important functions of the machine/system
- Failure of prescribed methods for maintenance and repair
- Hazard to persons by electrical, mechanical and chemical influences
- Hazard to the environment by the leakage of dangerous substances

### 2.4 Safety conscious working

The safety instructions stated in these operating instructions, the existing national regulations as to the accident prevention as well as possible internal working, operating and safety rules of the user are to be observed.

### 2.5 Safety instructions for the user/operator

- If hot or cold machine parts lead to dangers, these parts have to be protected against touch.
- Protection against touch for moving parts (e. g. coupling) must not be removed when the machine is in operation.
- Leakages (e. g. from the shaft seal) of hazardous goods to be delivered (e. g. explosive, toxic, hot) are to be removed in such a way that there is no danger to persons and environment. Legal rules are to be observed.
- Hazards caused by electrical power are to be excluded (for details please refer for instance to the rules of the VDE and the local power supply companies).

### 2.6 Safety instructions for maintenance, inspection and installation work

The user has to take care that all the maintenance, inspection and installation work is executed by authorized and qualified skilled personnel who have informed themselves adequately by thoroughly studying the operating instructions.

Basically, work on the machine is only to be carried out during shut-down. It is obligatory to observe the shut-down procedure described in the operating instructions.

Pumps or pump aggregates that deliver media being hazardous to health have to be decontaminated. Immediately after completion of the work, all safety and protective equipments have to be reinstalled and/or reactivated.

- Advice: When working with compressed air, do wear glasses.



(DIN 4844 – Use breathing mask)

- Advice: Observe EC-Safety Data Sheet for materials of consumption and additives used and use personal protective equipment.



(DIN 4844 – Use breathing mask)

Before recommissioning, observe the points stated in section “initial start-up”.

### 2.7 Unauthorized conversion and manufacture of spare parts

Conversion or modifications to the machine are only permitted when agreed with the manufacturer. Original spare parts and accessories authorized by the manufacturer serve to ensure safety. The use of other parts may render the liability for consequential losses null and void.

## 2. Safety (continuation)

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### 2.8 Unacceptable modes of operation

The operational reliability of the machine supplied is only guaranteed if the machine is used in accordance with its intended purposes as per section 1 - General - of the operating instructions. The limiting values specified in the data sheet must on no account be exceeded.

### 2.9 Guidelines & standards

1., 2. and 3. guideline (see data sheet: R&N\_2009\_1\_GB)

### 3.0 Notes on environmental protection and waste disposal

In correct operation with lubricants, the components are subject to the special requirements set by environmental legislation.

The general requirements for lubricants are specified in the respective safety data sheets.

Used lubricants are hazardous forms of waste and therefore require special supervision in the sense of § 41 paragraph 1 sentence 1 and paragraph 3 no. 1 of KrW-/AbfG (Closed-Loop Waste Management Act).

Used oils must be handled in compliance with AltöIV (Waste Oil Ordinance).

The devices or components contaminated with lubricant must be disposed of by a certified waste management company.

Records of proper waste management must be filed in conformance to NachwV (Ordinance on Waste Recovery and Disposal Records).

## GENERAL PRODUCT CHARACTERISTICS

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- Single-line distributor
- Oil
- 1 outlet
- Metered volume: 10; 25; 50; 100; 200 mm<sup>3</sup>
- Dynamic distributor
- Material: steel

### A. DISTRIBUTOR TYPE ZEE

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### B. METERED VOLUME

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10 mm<sup>3</sup>  
25 mm<sup>3</sup>  
50 mm<sup>3</sup>  
100 mm<sup>3</sup>  
200 mm<sup>3</sup>

### C. INSPECTION

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Stage A

### 3. Application

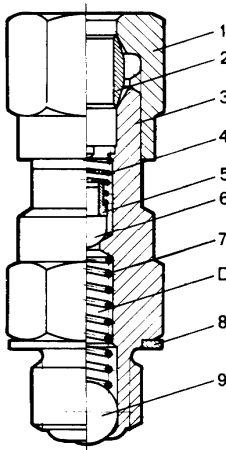
The ZE - E lubricant metering elements are designed for single - line centralized lubrication systems. The quantity of lubricant to be metered is delivered after each pressure stroke.

- Precise metering
- Installation at any position
- No dripping
- Free of wear

### 4. Design

The metering elements are fixed on the manifold. (see separately operating instructions with the following code: BA\_2005\_1\_GB\_VZE). Each element is suitable for 4 mm dia. pipe connection.

### 5. Principle of operation

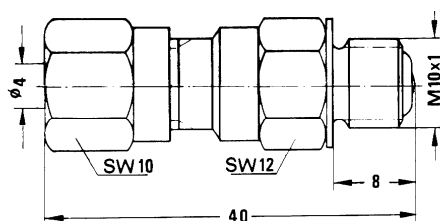


During the pressure stroke the ball (9) is lifted from its seat in the housing (3) and pushed up to the top against the spring force (7), and at the same time the non-return valve (5 and 6) is lifted against the spring pressure (4) thus discharging the lubricant to the greasing points.

When de-pressurizing the non-return valve (5 and 6) closes first. The relief valve of the pump maintains a residual pressure of 0.8 bar in the main line. Against this pressure the ball (9) is returned to its end position by spring (7). The lubricant which remains in front of the ball (9) is being returned to the chamber (D), ready for the next cycle. The time for re-charging the lubricant is mainly determined by the operational viscosity, discharge volume and other factors. The necessary interval between two cycles ranges from 0.13 to 30 sec.

### 6. Specification

Suitable oils	
(at operating temperature) .....	30 up to 2000 mm <sup>2</sup> s <sup>-1</sup>
Working pressure .....	10 up to 30 bar
Max. relief pressure .....	0.8 bar
Position of position .....	optional
Temperature range .....	- 20°C up to + 80°C
Material .....	steel, surface protected



**7. Plates**  
without

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