PRODUCT

PUMPMASTER 45



PUMPMASTER 45 - 25:1	PUMPMASTER 45 - 40:1	PUMPMASTER 45 - 70:1
Intensive Duty pressure transfer pump	Intensive Duty high flow pump	Intensive Duty high pressure pump
No reels - mobile units	4 or more	4 or more
75 m - 245'	125 m - 410'	175 m - 575'
Moderate pressure transfer Lube trucks Mining and construction In-plant	Heavy Duty service shops Fleets Lube trucks Mining and construction Railroad and mass transit vehicles In-plant Marine	Heavy Duty service shops Fleets Lube trucks Mining and construction Railroad and mass transit vehicles In-plant Marine

Maximum line length and number of simultaneous dispense points also depends on the line diameter, fluid viscosity and required delivery.





SAMOA

531 210

HEAVY-DUTY PRESSURE TRANSFER PUMP

Moderate pressure, high delivery double acting pumps for transfer of grease up to NLGI-2. Also recommended for use with low viscosity grease in centralized grease systems that do not require a very high pressure output and in large distribution systems of high viscosity oils.

Pumps are available with tube length to fit commercial 185 kg - 400 lb drums and they are available for cover mount to 185 kg - 400 lb open drums using a drum cover 418 017.

FLUIDS HANDLED

- Grease up to NLGI-2
- High viscosity oil.

Noise level (2)

MARKETS SERVED

- Lube trucks.
- Mining and construction.
- In-plant.

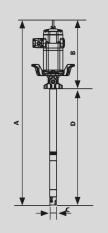
MODELS							
PART No.	APPLICATION	PUMP TUBE HEIGHT	TOTAL HEIGHT	WEIGHT			
531 210	185 kg (400 lb) drum	855 mm	1,357 mm	24 kg			
	TECHN	ICAL DATA					
Pump pressure	ratio	25:1					
Continuous duty flow rate 6 kg/min (13.2 lb/min)							
Maximum free flow 16 kg/min (35.3 lb/min)							
Air pressure operating range 1.5 - 14 bar (20 - 200 psi)							
Maximum outlet pressure 350 bar (5,000 psi)							
Air motor effective diameter 115 mm (4.5")							
Air motor strok	e	100 mm (4")					
Air consumptio	n (1)	1,340 NI/min (47 cfm)					
Air inlet		1/2" BSP (F)					
Fluid outlet 1/2" BSP (F)							
Wetted and seals materials Cast Iron / Steel / Hard chromed steel / UHMWPE / NBR							

80 dB

- (1) Air consumption at 5 bar air pressure, NLGI-0 grease at 20 °C and 80 cpm.
- (2) Noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.



NLGI-0, 21 °C (70 °F) CAPACITY											
Fluid press	sure				Cycles/	min			AIR	CONS	UMPTION
	0	27	54	81	108	135	162	189	216		
200 † 2900						_			$\overline{}$	2500	-88
180 2610		> bar . (7)						ar - (100		2000	71
160 † 2320 140 † 2030	Г		00 psi)				5 ba	r (72 psi)		2000	-71
120 1740		5 bar (73	Desi			3 har	(43 psi)	+	\dashv	1500	-52
100 † 1450 80 † 1160							(43 031)			1000	35
60 1 870		bar (43)	osi)							1000	33
40 - 580	13	1000						+	+H	500	-17
20 † 290	200									0	0
bar psi	kg ,	/min	"						N	ll/min	
	0	2	4	6	8	10	12	14	16		
utlet pressure r consumption	0 lb/r	4.4 nin	8.8	13.2	17.6	22	26.5	30.9	35.9		



DIMENSIONS (mm)			
)			



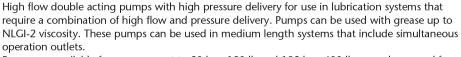


PUMPMASTER 45 - 40:1 RATIO GREASE PUMPS

531 410

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HEAVY-DUTY HIGH FLOW PUMPS



Pumps are available for cover mount to 50 kg - 120 lb and 185 kg - 400 lb open drums and for horizontal and side mount on grease totes and bags.



• Grease up to NLGI-2.

MARKETS SERVED

- Heavy-Duty service shops.
- Fleets.
- Mining and construction.
- Railroad and mass transit.
- In-plant.
- Marine.

MODELS						
PART NO.	APPLICATION	PUMP TUBE HEIGHT	TOTAL HEIGHT	WEIGHT		
531 410	185 kg (400 lb) drum	855 mm	1,357 mm	25 kg		
531 420	50 kg (120 lb) drum	650 mm	1,152 mm	22 kg		
531 430*	Bulk tote	490 mm	992 mm	26 kg		

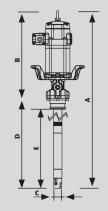
^{*} Includes adaptor 753 110 to fit a 3" cam-lock connector for use in totes and grease bags.

TECHNICAL DATA					
Pump pressure ratio	40:1				
Continuous duty flow rate	3.5 kg/min (7.5 lb/min)				
Maximum free flow	11 kg/min (24.3 lb/min)				
Air pressure operating range	1.5 - 14 bar (20 - 200 psi)				
Maximum outlet pressure	560 bar (8,000 psi)				
Air motor effective diameter	115 mm (4.5")				
Air motor stroke	100 mm (4")				
Air consumption (1)	750 NI/min (26.5 cfm)				
Air inlet	1/2" BSP (F)				
Fluid outlet	1/2" BSP (F)				
Wetted and seals materials	Cast Iron / Steel / Hard chromed steel / UHMW PE / NBR / PTFE				
Noise level (2)	80 dB				

- (1) Air consumption at 5 bar air pressure, NLGI-2 grease at 20 °C and 80 cpm.
- (2) Noise level measured at 1 m from the pump, 7 bar air pressure and free delivery.

DIMENSIONS (mm)						
MODEL	531 410	531 420	531 430*			
А	1,357	1,152	992			
В	502	502	502			
С	50	50	50			
D	855	650	490			
Е	-	-	410			





NLGI-2, 21 °C (70 °F) CAPACITY AIR CONSUMPTION Fluid pressure Cycles/min 45 135 180 225 300 † 4351 275 † 3988 250 † 3625 225 † 3263 200 † 2900 175 † 2538 150 † 2175 125 † 1812 2000 70 bar - (100 psi) 1800 63 1600 56 1400 | 50 1200 42 5 bar (72 psi) 1000 35 150 + 2175 125 + 1812 100 + 1450 75 + 1087 50 + 725 25 + 362 0 | 0 bar psi 3 bar (43 psi) 800 28 600 21 400 14 200 7 **」** 0 0 Nl/min scfm 8 10 6 0 lb/min 4.4 13.2 17.6 22 8.8 Outlet pressure Air consumption

2SAMOA

531 710

HEAVY-DUTY HIGH PRESSURE PUMPS

High pressure double acting pump for use in applications that require extra pressure output or when cold temperatures a low air pressure could limit pump performance. Pumps can be used with grease up to NLGI-2 viscosity. These pumps can be used in large distribution systems that include simultaneous operation outlets.

Pumps are available for cover mount to 50 kg - 120 lb and 185 kg - 400 lb open drum and for horizontal and side mount on grease totes and bags.

FLUIDS HANDLED

• Grease up to NLGI-2.

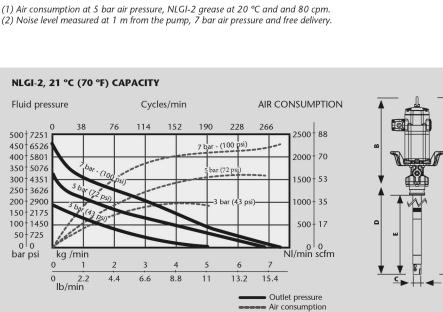
MARKETS SERVED

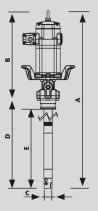
- Heavy-Duty service shops.
- Fleets.
- Lube trucks.
- Mining and construction.
- Rail road and mass transit.
- In-plant.
- Marine.

MODELS						
PART NO.	APPLICATION	PUMP TUBE HEIGHT	TOTAL HEIGHT	WEIGHT		
531 710	185 kg (400 lb) drum	855 mm	1,357 mm	25 kg		
531 720	50 kg (120 lb) drum	650 mm	1,152 mm	22 kg		
531 730*	Bulk tote	490 mm	992 mm	21 kg		

^{*} Includes adaptor 753 110 to fit a 3" cam-lock connector for use in totes and grease bags.

TECHNICAL DATA					
Pump pressure ratio	70:1				
Continuous duty flow rate	2 kg/min (4.5 lb/min)				
Maximum free flow	7.5 kg/min (16.5 lb/min)				
Air pressure operating range	1.5 - 7 bar (20 - 100 psi)				
Maximum outlet pressure	490 bar (7,000 psi)				
Air motor effective diameter	115 mm (4.5")				
Air motor stroke	100 mm (4")				
Air consumption (1)	925 NI/min (32.6 cfm)				
Air inlet	1/2" BSP (F)				
Fluid outlet	1/2" BSP (F)				
Wetted and seals materials	Cast Iron / Steel / Hard chromed steel / UHMW PE / NBR / PTFE				
Noise level (2)	80 dB				





DIMENSIONS (mm)						
MODEL	531 710	531 720	531 730*			
А	1,357	1,152	992			
В	502	502	502			
С	50	50	50			
D	855	650	490			
Е	-	-	410			



